

155066

Page 1

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Start Date: 01/06/2017 **Start Qty:** 10.00

10

Customer:

Required Date: 01/18/2017 **Req'd Qty:** 10.00

10

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5316	A								
110		0.00							
110									
Small Fab									
Small Fab	Memo	0.00							
	PICK D5315-1								
	FORM AS PER DWG								
	REMOVE NUT AS PER NOTE 8								
120		0.00							
120									
QC									
Quality Control	Memo	0.00							

155066

Friday, January 06, 2017 11:01:52 AM

N900040100

Setup Start *NS1*

Stop *NS2*

10

10

Customer:

Run Start *NR1*

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

**Insp.
Stamp**

0.00

0.00

10

**DAS
6
9-89**

JAN 10 2017

0.00

0.00

**DAS
21
9-89**

JAN 10 2017

mf
17-1-10

Picklist Print

Friday, January 06, 2017 11:01:51 AM

Page 1

Work Order ID: 155066

155066

Parent Item: D5316-1

D5316-1

Parent Item Name: T-Bolt Strap

Start Date: 01/06/2017

Required Date: 01/18/2017

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 16.01.05 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5315-1		Manufactured	No				Each	22.0000		10			

D5315-1

T-Bolt Strap

**

Location

Loc Qty

Loc Code

prelim

22

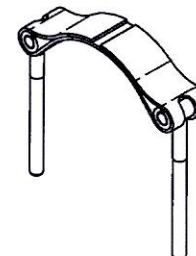
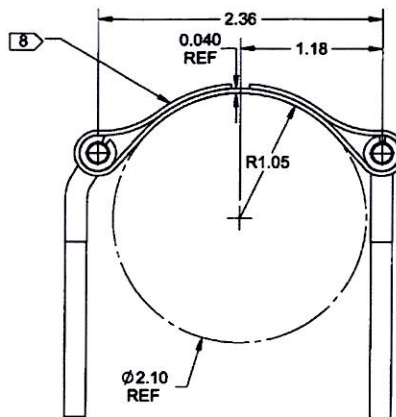
137841

22

JAN 08 2017

10

DAS
6
9-89



D5316-1 T-BOLT STRAP

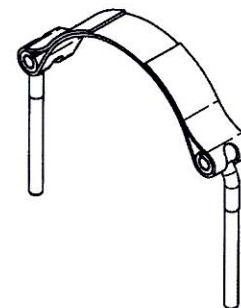
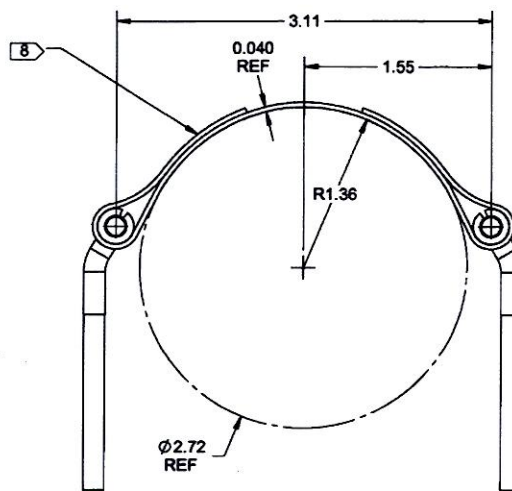
NOTES:

- 1) MATERIAL: MAKE FROM D5315-1
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: 0.07 lbs
- 8) FORM D5315-1 AS SHOWN. REMOVE AND DISCARD NUTS

RELEASED
2016-01-21
EN 16-506

APPROVED

A		NEW ISSUE	RF	15.08.10
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED	VS	DRAWING NO.	REV. A	
MFG. APPR.	JLM	D5316		SHEET 1 OF 2
APPROVED	HS	TITLE	SCALE	
DE APPR.	DS	T-BOLT STRAP	NTS	
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D5316-3 T-BOLT STRAP

NOTES:

- 1) MATERIAL: MAKE FROM D5315-3
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: 0.07 lbs
- 8) FORM D5315-3 AS SHOWN. REMOVE AND DISCARD NUTS

RELEASED
2016-01-21

APPROVED

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	JLM	D5316	SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
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